

GP32-G GANG TYPE DRILLING MACHINE



Standard Accessories:

- Drill Chuck
- Taper Sleeve
- Arbor
- Drift
- Wrench
- Manual and Parts List

Optional Accessories:

- Vice
- Clamp Kit

Model	GP32-G
Drilling Capacity Mild Steel	31.5mm
Drilling Capacity Cast Iron	31.5mm
Tapping Capacity Mild Steel	M20
Tapping Capacity Cast Iron	M24
Spindle Taper	MT3
Distance from Spindle to Column	265mm
Distance from Spindle to Table (min/max)	325-520mm
Swivel of Drilling Head	360°
Vertical Travel of Drilling Head	195mm
Table Size	2350 x 600mm
Number and size of T slots on Table	3/24 x 19 x 14mm
Distance between T Slots	80mm
Maximum Spindle Traverse (hand/power)	150mm
Number of Spindle Speeds	5
Range of Spindle Speeds	285-1875r/min
Number of Feed Rates	Variable
Base Working Surface	2350 x 450mm
Column Diameter	100mm
Main Motor Power	6kW(8hp)
Overall Height	1850mm
Footprint (L x W)	2908 x 1085mm
Net Weight	1650kg



* The above specifications are subject to change without prior notice, no liability for mistakes. Machines may be shown with optional equipment.