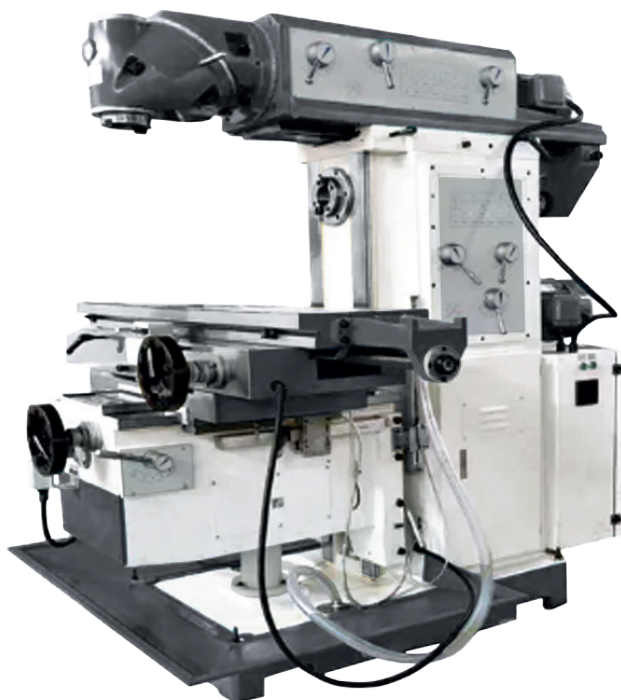


DUAL-SPINDLE RAM-TYPE MILLING MACHINE WITH POWERED UNIVERSAL HEAD CHESTER VICTORY 360XL-R SERVO/360X-R SERVO



Features:

- Servo-driven ballscrew feed on all three axes
- Heavy-duty universal milling machine built for versatile cutting
- Robust cast body for exceptional rigidity and stability
- Swivelling vertical milling head for angled cuts
- Direct gear-driven main drive for heavy cuts
- Single-lever feed selection across X, Y and Z
- Rapid traverse on every axis for faster positioning
- Centralised lubrication for smooth, long-lasting travel
- Worktable swivels for angular machining setups

Model	Victory 360XL-R Servo	Victory 360X-R Servo
Working Surface	1600 x 360mm	1325 x 360mm
T-Slots (Qty/Width)	3/18mm	3/18mm
T-Slot Pitch (Centres)	80mm	80mm
X-Axis Travel (Manual)	1300mm	1100mm
X-Axis Travel (Automatic)	1300mm	1100mm
Y-Axis Travel (Manual)	320mm	320mm
Y-Axis Travel (Automatic)	300mm	300mm
Z-Axis Travel (Manual)	400mm	400mm
Z-Axis Travel (Automatic)	400mm	400mm
Load Capacity	350kg	350kg
Table Swivel Range	±45°	±45°
Spindle (Vertical)		
Spindle Taper	7:24, ISO50	7:24, ISO50
Speed Control	12-step	12-step
Speed Range	60-1750rpm	60-1750rpm
Spindle Centre to Column	260-810mm	260-810mm
Spindle Nose to Table	175-575mm	175-625mm
Drawbar	M24	M24
Head Swivel Range	360°	360°
Spindle (Horizontal)		
Spindle Taper	7:24, ISO50	7:24, ISO50
Speed Control	12-step	12-step
Speed Range	60-1800rpm	60-1800rpm
Spindle Centre to Table	0-400mm	0-450mm
Drawbar	M24	M24
Feed Rates		
Number of Feeds	Variable	Variable
X-Axis (Longitudinal)	30-750mm/min	30-750mm/min
Y-Axis (Cross)	20-500mm/min	20-500mm/min
Z-Axis (Vertical)	15-375mm/min	15-375mm/min
X-Axis Rapid Traverse	1200mm/min	1200mm/min
Y-Axis Rapid Traverse	800mm/min	800mm/min
Z-Axis Rapid Traverse	600mm/min	600mm/min
Motor/Type		
Vertical Spindle Motor/Geared	4kW (5.44hp)	4kW (5.44hp)
Horizontal Spindle Motor/Geared	5.5kW (7.48hp)	5.5kW (7.48hp)
X, Y, Z Axis Feed Motor/Servo	2.36kW (3.16hp)	2.36kW (3.16hp)
Coolant Motor	0.09kW (0.12hp)	0.09kW (0.12hp)
Weight and Dimensions		
Machine Dimensions	2520 x 2100 x 2000mm	2245 x 2100 x 2000mm
Net Weight	2850kg	2750kg

Standard Accessories:

- 3 Axis Digital Readout
- 3 Axis Power Feed
- LED Work Lamp
- Coolant System
- Table Guard
- Drawbar and Drawbar Wrench
- Chip Tray/Collector
- Automatic Lubrication System
- Toolbox
- Operation Manual

Optional Accessories:

- Automatic Lubrication System
- Semi Universal Dividing Head
- Fully Universal Dividing Head
- Rotary Table
- Slotting Head
- Machine Vice
- Clamp Kit
- Drill Chuck
- ER Milling Collet Chuck Set
- Boring Head
- Reducing Sleeve Set
- Combination Shell End Mill Arbors
- Long Milling Arbors
- End Mill Set
- Angle Plate
- Tilting Angle Table

* The above specifications are subject to change without prior notice, no liability for mistakes. Machines may be shown with optional equipment.