



Chester Universal Milling Machines • Victory 360 Series

- Table Swivel $\pm 35^\circ$ (360L Only)
- Large Table Area
- Compact Design
- Universal Head
- Horizontal Milling



Model	Victory 360	Victory 360L
Table		
Working Surface	1320x360mm	1600x360mm
T-Slots, Number and Size	3/14mm	3/14mm
T-Slots Centres	95mm	95mm
Longitudinal Travel	1000mm	1300mm
Cross Travel	300mm	300mm
Load Capacity	300kg	350kg
Spindle (Vertical)		
Spindle Taper	ISO50	ISO50
Number of Speeds	12	None
Speed Range	60-1750rpm	60-1750rpm
Spindle Centre to Column	220-725mm/min	220-725mm
Spindle to Table	170-570mm	17-570mm
Spindle(Horizontal)		
Spindle Taper	ISO50	ISO50
Number of Speeds	12	12
Speed Range	58-1800rpm	58-1800rpm
Spindle to Table	0-400mm	0-400mm
Feed Rates		
Longitudinal	22-420mm/min	22-420mm/min
Cross	22-393mm/min	22-393mm/min
Vertical	10-168mm/min	10-168mm/min
Rapids Longitudinal	1290mm/min	1290mm/min
Rapid Cross	1205mm/min	1205mm/min
Rapid Vertical	513mm/min	513mm/min
Power		
Spindle Drive Motor	4kw(5.36hp)	4kw(5.36hp)
Feed Motor	1.1kw	1.1kw
Coolant Motor	0.09kw	0.09kw
Weight and Dimensions		
Dimensions (L x W x D)	2070x2025x2020mm	2370x2025x2020mm
Net Weight	2300kg	2400kg

Standard Accessories:

- ✓ 3 Axis Digital Readout
- ✓ 3 Axis Power Feed
- ✓ Work Lamp
- ✓ Coolant System
- ✓ Table Guard
- ✓ Manual & Parts List
- ✓ Toolbox

Optional Accessories:

- Standard Swivel Base Vice
- Super Open Milling Vice
- Clamp Kit
- Dividing Head
- Rotary Table
- Dividing Plates
- Drill Chuck
- 3 Jaw Chuck for Dividing Head
- Milling Collet Chuck Set
- Boring Head
- Reducing sleeve Set
- Combination Shell End Mill Arbors
- Long Milling Arbors
- Angle Plate

* The above specifications are subject to change without prior notice, no liability for mistakes. Machines may be shown with optional equipment.

