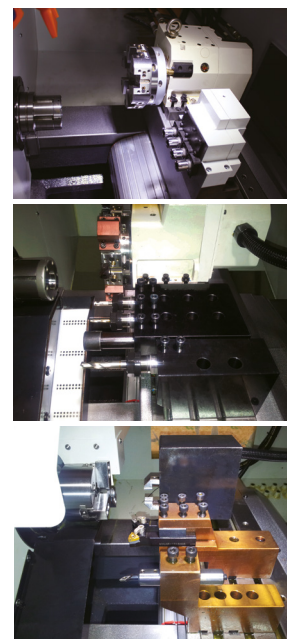




Chester CNC Turret / Gang Type Lathe • HT Series



Standard Accessories:

- ✓ Work Lamp
- ✓ Coolant System
- ✓ Splash Guard
- ✓ Tool Box
- ✓ Levelling Blocks
- ✓ Foot Switch
- ✓ Collet Chuck Holder
- ✓ Heat Exchanger
- ✓ Material Stop Bar
- ✓ Double Side Inner Tool Holder (Gang Type)(HT-25G/HT32G Only)
- ✓ Inner Cutting Tool Holder (Gang Type)(HT-25G/HT32G Only)
- ✓ External Cutting Tool Holder (Gang Type)(HT-25G/HT32G Only)
- ✓ Tool Holder Down Base Block (Gang Type)(HT-25G/HT32G Only)
- ✓ Double Side External Tool Holder (Gang Type)(HT-25G/HT32G Only)
- ✓ Parts Catcher (HT-25G/HT32G HT-25GT/HT32GT Only)
- ✓ Parts Conveyor(HT-25G/HT32G HT-25GT/HT32GT Only)
- ✓ 8 Position Hydraulic Turret(HT-25GT/HT32GT,HT-25TY/HT32TY Only)
- ✓ Inner Cutting Tool Sleeve 8,10,12,16mm(HT-25GT/HT32GT &HT-25TY/HT32TY Only)
- ✓ 3 Position Tool Holder (HT-25GT/HT32GT Only)
- ✓ 4 Position Servo Cross Live Tool +Y axis(HT-25TY/HT32TY Only)

Model	HT-25G/32G	HT-25GT/32GT	HT-25TY/32TY
Capacity			
Max. Swing Over Bed	500mm	500mm	500mm
Max. Turning Diameter	100mm	100mm	100mm
Max. turning Length	100mm	100mm	100mm
Headstock and Main Spindle			
Spindle Max. Bar Capacity	25mm/32mm	25mm/32mm	25mm/32mm
Spindle Speed Range	50-6000rpm	50-6000rpm	50-6000rpm
Travel			
X Axis Stroke	178mm	178mm	156mm
Y Axis Stroke	267mm	258mm	148mm
Z Axis Stroke	n/a	n/a	100mm
Rapid Traverse	16m/min	16m/min	16m/min
Turning Speed	6m/min	6m/min	6m/min
Cutting Capacity			
OD Tool Holder	16mm	16mm	16mm
ID Tool Holder	20mm	20mm	20mm
Cross Live Tool	n/a	n/a	ER16
Motor			
Power Requirement	10kva	10kva	10kva
Coolant Tank			
Air Pressure Requirement	5kg/cm ²	5kg/cm ²	5kg/cm ²
Coolant Tank	120L	120L	120L
Dimensions			
Machine Dimensions (LxWxH)	1970X1670X1685mm	1970X1670X1685mm	1970X1670X1685mm
Weight	1700kg	1700kg	1700kg

Optional Accessories:

- Transfomer
- Chip Conveyor&Cart
- 4" 3 Jaw Chuck
- Air conditioner for Electrical Cabinet
- High Pressure Coolant System 30
- Bar(with Sub Coolant Tank)
- Hydraulic Bar Feeder VITO32/3M
- 3 Position Electric Rotarytool Holder (HT-25TY/HT32TY Only)

* The above specifications are subject to change without prior notice, no liability for mistakes. Machines may be shown with optional equipment.

