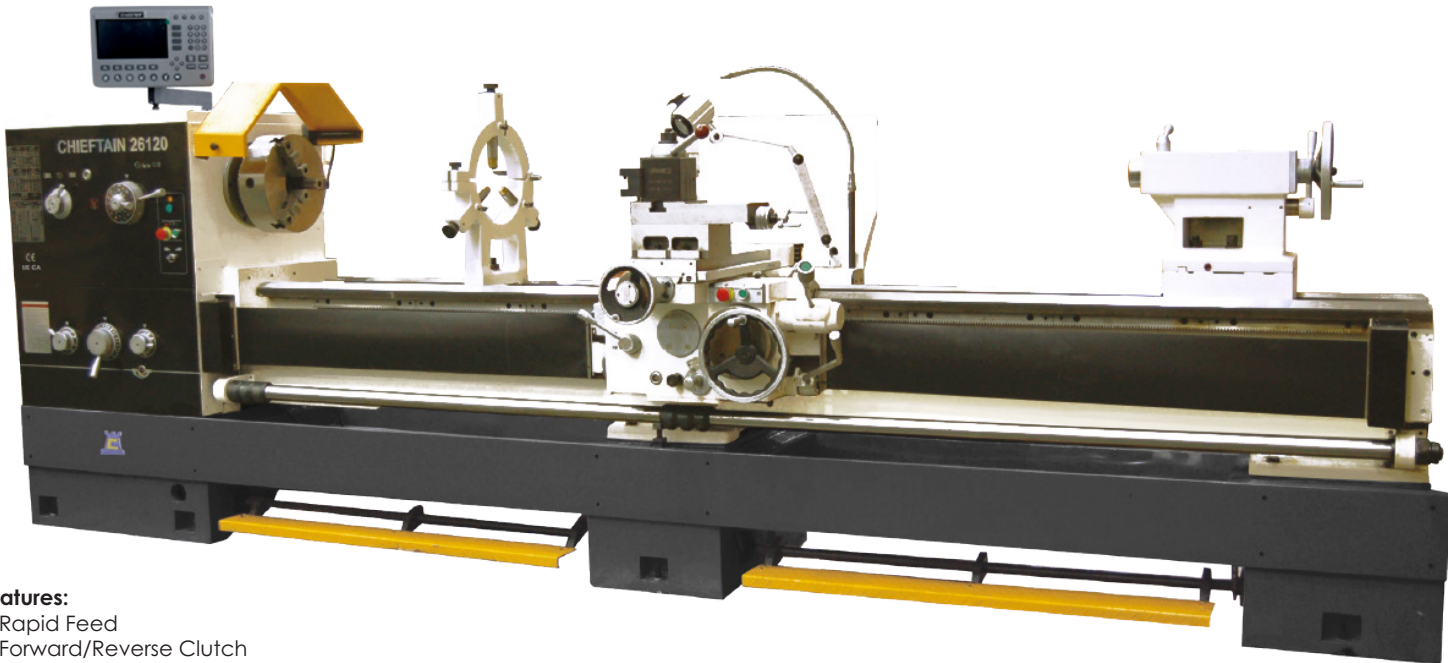




Features:

- Rapid Feed
- Forward/Reverse Clutch
- Large Spindle Bore
- Induction Hardened Bedways
- Digital Readout

Model	22 Series	26 Series	30 Series
Centre Height	280mm	330mm	335mm
Swing over Bed	560mm	660mm	770mm
Distance between Centres	1000/1500/2000/3000mm		1000/1500/2000/3000/4000mm
Swing over Cross Slide	360mm	420mm	575mm
Swing in Gap	770mm	870mm	1050mm
Gap Length in front of Face Plate	230mm	230mm	230mm
Cross Slide Travel	310mm	360mm	430mm
Top Slide Travel	145mm	145mm	145mm
Bed			
Width	405mm	405mm	405mm
Max. Weight of Work Piece	300kg	300kg	300kg
Headstock			
Spindle Nose	D1-8	D1-8	D1-8
Spindle Bore	105mm	105mm	105mm
Spindle Taper	113mm 1:20	113mm 1:20	113mm 1:20
Number of Spindle Speeds	12 steps	12 steps	12 steps
Range of Spindle Speeds	36-1600rpm	36-1600rpm	36-1600rpm
Tool Section	25x25mm	25x25mm	25x25mm
Tailstock			
Quill Diameter	75mm	75mm	75mm
Quill Travel	150mm	150mm	150mm
Quill Internal Taper	MT5	MT5	MT5
Feeds Range and Gearbox			
Longitudinal Feeds	0.063-2.52mm/r	0.028-6.43mm/rev	0.063-2.52mm/r
Cross Feeds	0.027-1.07mm/r	0.012-2.73mm/rev	0.027-1.07mm/r
Metric Threads	1-14mm (46 steps)	1-14mm (22 steps)	1-14mm (46 steps)
Imperial Threads	28-2tpi (26 steps)	2-28tpi (25 steps)	28-2tpi (26 steps)
Module Threads	0.5-7mp (18 steps)	0.5-7mp (18 steps)	0.5-7mp (18 steps)
Diametrical Threads	56-4dp (24 steps)	4-56dp (24 steps)	56-4dp (24 steps)
Leadscrew Pitch	12mm	12mm	12mm
Rapid feed: Longitudinal/Cross	1.9,4.5m/min	1.9,4.5m/min	1.9,4.5m/min
Motors			
Main Motor	7.5kW (10.05hp)	7.5kW (10.05hp)	7.5kW (10.05hp)
Coolant Pump Motor	0.09kW (0.13hp)	0.09kW (0.13hp)	0.09kW (0.13hp)
Rapid Feed Motor	370w (0.5hp)	370w (0.5hp)	370w (0.5hp)
Available Power Supply	3 Phase	3 Phase	3 Phase
Weight and Dimensions			
Machine Dimensions	2500/3000/3500/4500 x 1100 x 1350mm	2500/3000/3500/4500 x 1100 x 1450mm	2500/3000/3500/4500 x 1100 x 1540mm
Net Weight	2400/2650/2900/3250kg	3000/3200/3400/3900kg	3200/3500/3800/4000/4500kg

Standard Accessories:

- 3 Jaw Chuck 250mm
- 4 Jaw Chuck 320mm
- Digital Read Out
- One Piece Cast Iron Base
- LED Machine Lamp
- Chuck Guard
- Toolpost Guard
- Leadscrew Guard
- Fixed Steady
- Travelling Steady
- Full Length Rear Splash Guard
- Coolant System
- Foot Brake
- Quick Change Tool Post with Tool Holders
- Thread Chasing Dial
- One Position Micrometer Bed Stop
- Automatic Carriage Stop
- Reducing Sleeve
- Steel Centre
- Tool Box
- Operation Manual

Optional Accessories:

- Soft Jaws
- Taper Turning Attachment
- Live Centre
- Indexable Lathe Tools
- Face Plate
- Drill Chuck and Arbor
- Machine Mounts
- 5C Collets and Chuck

* The above specifications are subject to change without prior notice, no liability for mistakes. Machines may be shown with optional equipment.