

PRO 22/32 SERIES PEDESTAL DRILLS



Features:

- Power Feed (PRO22 and PRO32VS-P)
- Variable Speed (VS Models)
- Coolant (except PRO22)

Standard Accessories:

- Drill Chuck
- Arbor
- Taper Sleeve
- Drift
- Crank

Optional Accessories:

- Vice
- Tapping Chuck

PRO22



PRO32



PRO32VS



PRO32VS-P



Model	PRO22	PRO32	PRO32VS (240/400V)	PRO32VS-P
Capacity				
Drilling Capacity (Mild Steel)	20mm	31.75mm	31.75mm	31.75mm
Drilling Capacity (Cast Iron)	20mm	31.75mm	31.75mm	31.75mm
Tapping Capacity (Mild Steel)	M16	M20	M20	M20
Tapping Capacity (Cast Iron)	M20	M24	M24	M24
Spindle Taper	MT2	MT3	MT3	MT3
Distance from Spindle to Column	240mm	265mm	265mm	265mm
Distance from Spindle to Table (min/max)	0-366mm	0-820mm	0-820mm	0-820mm
Distance from Spindle to Base (min/max)	593-678mm	1085-1235mm	1085-1235mm	1085-1235mm
Table				
Vertical Travel of Table	200mm	730mm	730mm	730mm
Table Size	300 x 320mm	334 x 334mm	334 x 334mm	334 x 334mm
Number and size of T slots on Table	4-14mm	4-14mm	4-14mm	4-14mm
Feeds and Spindle				
Maximum Spindle Travel	85mm	150mm	150mm	150mm
Number of Spindle Speeds	5	8	2	8
Range of Spindle Speeds	320-1820rpm	140-1960rpm	100-620,620-3300rpm	140-1960rpm
Power Feed Rate	-	-	-	0-113.4mm/min
Base/Column				
Base Size Overall	325 x 450mm	378 x 490mm	378 x 490mm	378 x 490mm
Base Working Surface	305 x 366mm	310 x 380mm	310 x 380mm	310 x 380mm
Number and Size of T Slots on Base	14 x 2 x 160mm	14 x 2 x 160mm	14 x 2 x 160mm	14 x 2 x 160mm
Distance between T Slots	160mm	160mm	160mm	160mm
Column Diameter	85mm	100mm	100mm	100mm
Motors				
Main Motor Power	1.1kW (1.5hp)	1.5kW (2.04hp)	1.5kW (2.04hp)	1.5kW (2.04hp)
Coolant Pump Motor	-	40w (0.05hp)	40w (0.05hp)	40w (0.05hp)
Weight and Dimensions				
Net Weight	183kg	310kg	326kg	346kg
Machine Dimensions	990 x 590 x 1400mm	900 x 590 x 1890mm	900 x 590 x 1890mm	900 x 590 x 1890mm

* The above specifications are subject to change without prior notice, no liability for mistakes. Machines may be shown with optional equipment.